



INSTRUCTIONS

-J02442

REV. 09-19-2003

Kit Numbers G0500.01A7, G0500.02A8, G0500.8, 40001-85, 40003-79, 40010-89, 40012-90, 40015-90, 40015-00, 40017-94, 40022-91, 40023-86, 40024-97, 40024-04, 40027-01, 40027-01A, 40038-91, 40047-98, 40105-04, 40130-03, 40307-00, 40570-04, and 40571-04

DRIVE BELT KIT

General

These kits fit all Harley-Davidson and Buell motorcycles equipped with drive belt sprockets.

These kits contain the following item:

QTY DESCRIPTION

1 Drive belt

WARNING

A Service Manual is necessary for installation of this kit. The rider's safety depends upon the correct installation of this kit. If the procedure is not within your capabilities or you do not have the correct tools, have your Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury.

NOTE

A Service Manual for your model motorcycle is available from any Harley-Davidson dealer.

Installation

CAUTION

Handle the drive belt with care. Never bend belt forward into a loop smaller than five inches (127 mm) diameter. Never bend belt into a reverse loop smaller than ten inches (254 mm) diameter. Over bending will weaken belt and result in premature failure. For other handling tips, see Figure 1.

WARNING

To prevent accidental vehicle start-up, which could cause death or serious injury, disconnect negative (-) battery cable before proceeding. (00048a)

1. Refer to the Service Manual and follow the instructions given to remove the seat and disconnect the negative battery cable. Retain all seat mounting hardware.
2. Refer to the DRIVE BELT section of the Service Manual for belt removal, inspection and installation procedures.
3. Refer to the Service Manual and follow the instructions given to re-attach the negative battery cable and install the seat.

WARNING

After installing seat, pull upward on front of seat to be sure it is in locked position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (00070a)

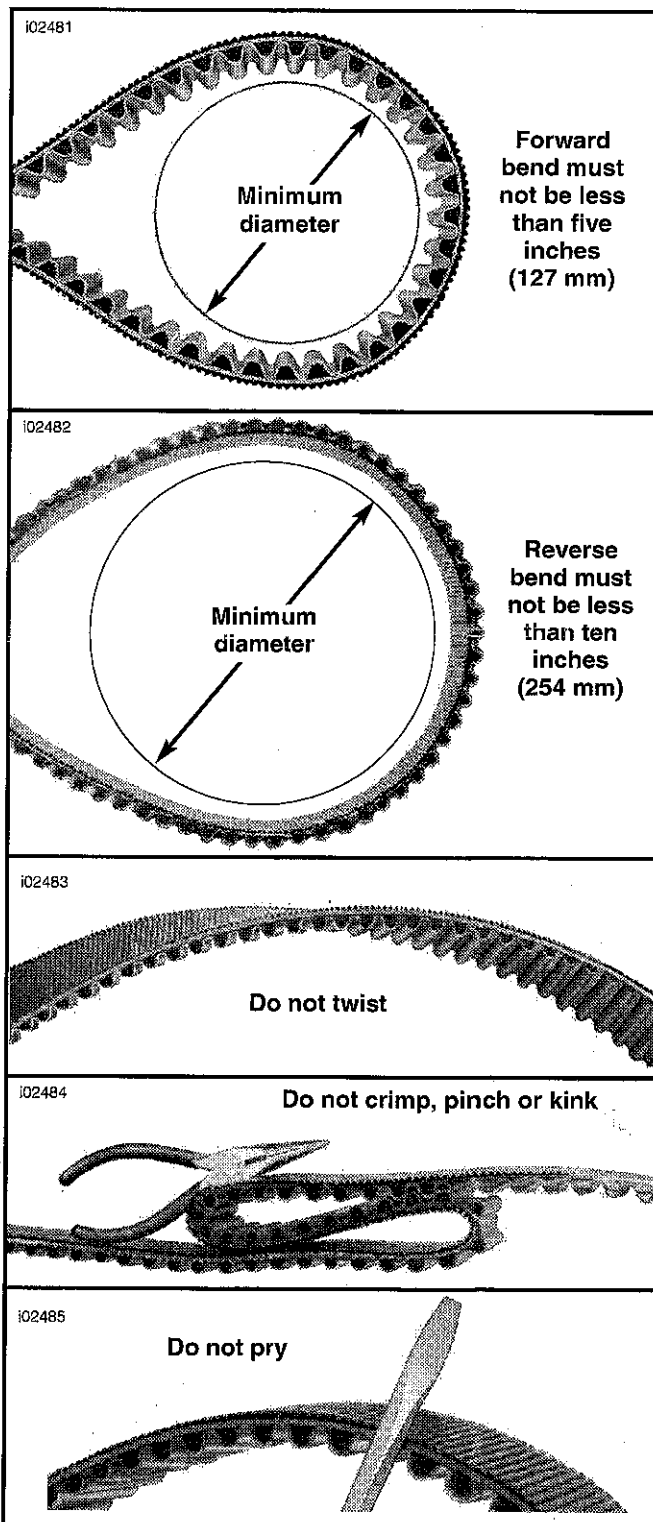


Figure 1. Proper Drive Belt Handling